

## TECAPEEK MT XRO green - Stock Shapes (rods, plates, tubes)

### *Chemical Designation*

PEEK (Polyetheretherketone)

### *Colour*

green opaque

### *Density*

1.38 g/cm<sup>3</sup>

### *Fillers*

barium sulfate

### *Main features*

- high creep resistance
- x-ray opaque
- good chemical resistance
- good slide and wear properties
- resistance against high energy radiation
- very good stress cracking resistance
- hydrolysis and superheated steam resistant
- very good sterilisable

### *Target Industries*

- medical technology
- mechanical engineering
- food engineering

### *Mechanical properties*

	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Tensile strength	50mm/min	117	MPa	DIN EN ISO 527-2	
Modulus of elasticity (tensile test)	1mm/min	4400	MPa	DIN EN ISO 527-2	1)
Elongation at break (tensile test)	50mm/min	11	%	DIN EN ISO 527-2	
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	2)
Notched impact strength (Charpy)	max. 7,5J	5.6	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness		91		DIN EN ISO 868	

### *Thermal properties*

	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Melting temperature		343	°C	DIN 53765	(1) Found in public sources.
Service temperature	short term	300	°C	-	Individual testing regarding application conditions is mandatory.
Service temperature	long term	260	°C	-	1)